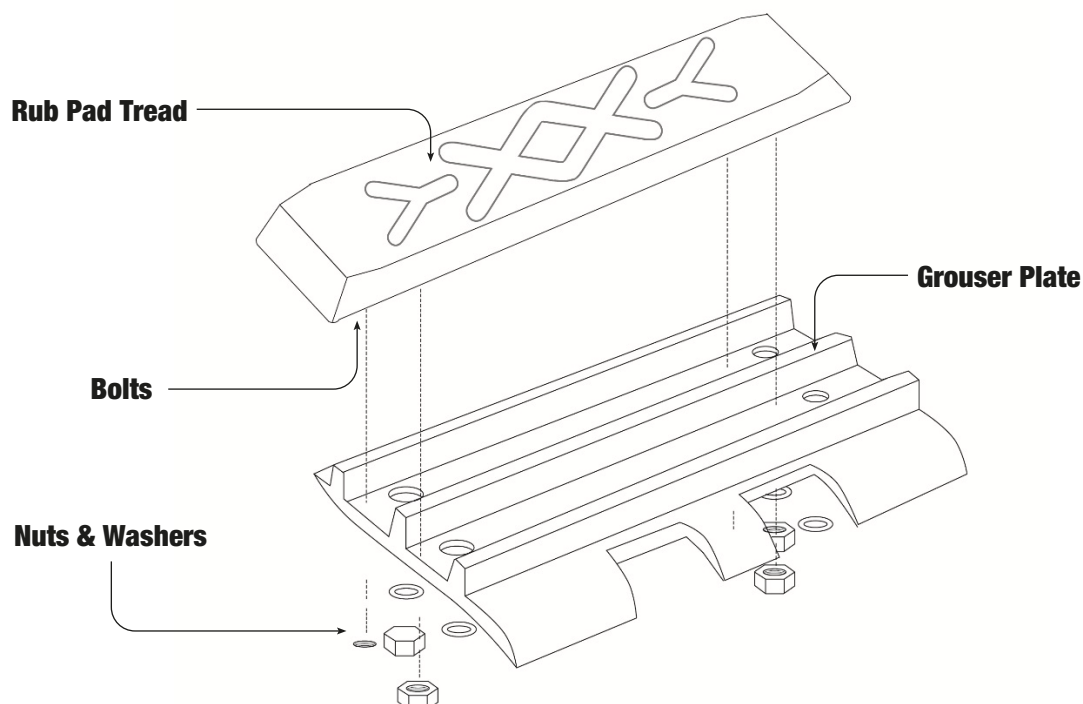




# **RUBBER PADS** **INSTALLATION GUIDE**



## How to install Bolt-On Rubber Pads



### Step 1.

If the Bolt-on Rubber Pads are being installed onto new machines skip to Step 2. If being fitted to used machines, ensure all mud and other debris have been removed from the surface of the grouser blades before fitting the new pads.

### Step 2.

Position the Pad bolts (on the underside of the pad) in-line with the pre-drilled holes on the grouser plate.

### Step 3.

Place the rubber pad firmly onto the grouser plate and fasten with spring washers and dome nuts from the underside of the grouser plate.

### Step 4.

Use an impact wrench to fasten the bolts and nuts. Tighten further with an offset wrench.

### Step 5.

Once all the rubber pads have been installed, move the machine forward slowly to check they have been fitted securely and adjust if necessary.

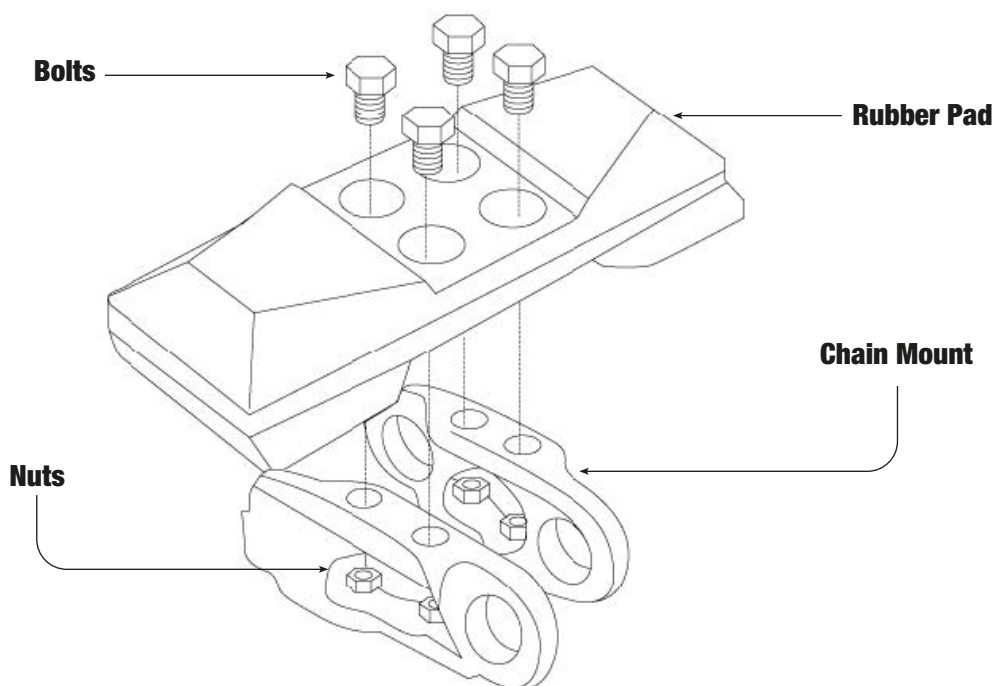
### Torque Setting for Bolt on Rubber Pads

Bolt Size – Metric (mm)	Bolt Size – Imperial (inches)	Torque	Dekk Pad Size (varies)
M12	1/2	113Nm	200mm
M14	9/16	178Nm	450mm
M16	5/8	275Nm	500mm
M20	3/4	556Nm	600mm

*These torque settings are a guide only, refer to your machines Operating and User Manual for the recommended torque settings.*

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## How to install Chain-On Rubber Pads



### Step 1.

If the Chain-on Rubber Pads are being installed onto new machines skip to Step 2. If being fitted to used machines, ensure all mud and other debris have been removed from the surface of the grouser blades before fitting the new pads.

### Step 2.

Position the Pad holes in-line with the holes on the chain mounts and fasten the bolts onto the chain mount nuts.

### Step 3.

Use an impact wrench to fasten the bolts. Tighten further with an offset wrench.

### Step 4.

It is recommended you install the rubber pads onto every chain link rather than every second to evenly distribute the weight of the machine.

### Step 5.

Once all the rubber pads have been installed, move the machine forward slowly to check they have been fitted securely and adjust if necessary.

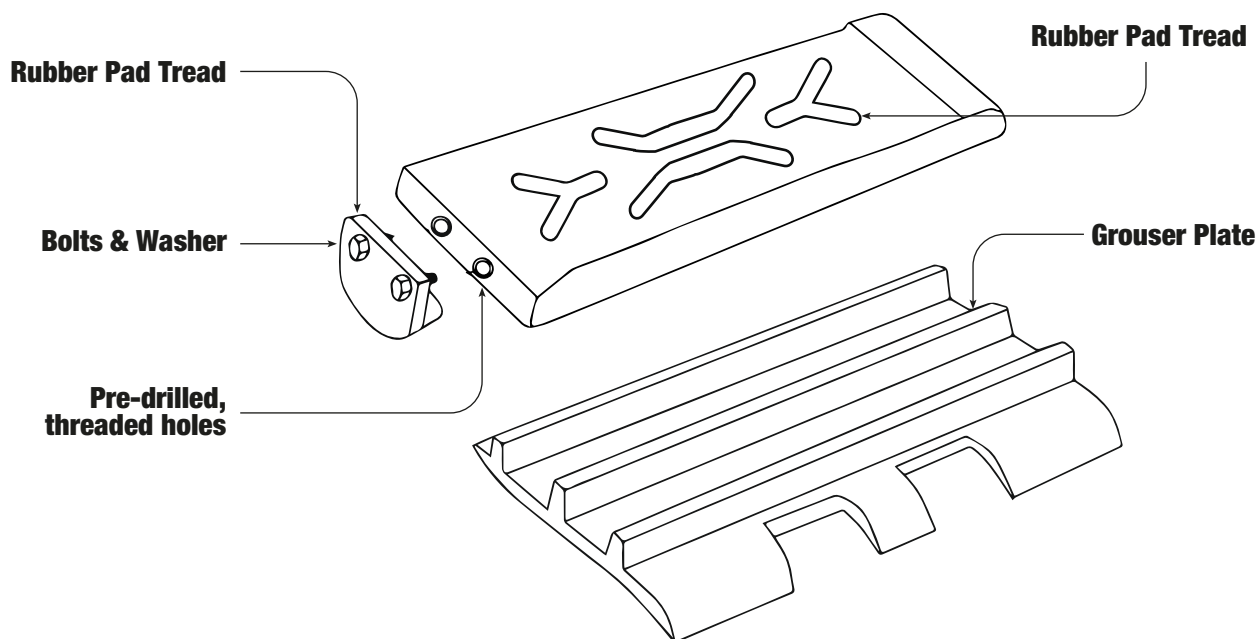
### Torque Setting for Bolt on Rubber Pads

Bolt Size – Metric (mm)	Bolt Size – Imperial (inches)	Torque	Dekk Pad Size (varies)
M12	1/2	113Nm	200mm
M14	9/16	178Nm	450mm
M16	5/8	275Nm	500mm
M20	3/4	556Nm	600mm

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## How to install Clip-On Rubber Pads



### Step 1.

If the Clip-on Rubber Pads are being installed onto new machines skip to Step 2. If being fitted to used machines, ensure all mud and other debris have been removed from the surface of the grouser blades before fitting the new pads.

### Step 2.

Hook the attached L-shaped bracket onto the inner end of the crawler shoe and then close the opposite end with another L-shaped bracket and screw in bolts.

### Step 3.

Position the Rubber Pad onto the grouser plate, fitting the L shaped bracket into position to secure the rubber pad.

### Step 4.

Use an impact wrench to fasten the bolts and nuts. Tighten further with an offset wrench.

### Step 5.

Once all the rubber pads have been installed, move the machine forward slowly to check they have been fitted securely and adjust if necessary.

### Torque Setting for Clip on Rubber Pads

Bolt Size – Metric (mm)	Bolt Size – Imperial (inches)	Torque	Dekk Pad Size (varies)
M12	1/2	113Nm	200mm
M14	9/16	178Nm	450mm
M16	5/8	275Nm	500mm
M20	3/4	556Nm	600mm

*These torque settings are a guide only, refer to your machines Operating and User Manual for the recommended torque settings.*

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